# Hanwha Power Systems

6, Pangyo-ro 319beon-gil, Bundang-gu, Seongnam-si, Gyeonggi-do, 13488, Korea Tel +82.70.7147.5452

Fax +82.31.8018.3727

## **Changwon Plant**

1204, Changwon-daero, Seongsan-gu, Changwon-si, Gyeongsangnam-do, 51542, Korea Tel +82.55.260.2100

Fax +82.55.260.2113

## ■ Americas

# Hanwha Power Systems Americas

580 Westlake Park Blvd, Suite 500, Houston TX 77079, USA Tel +1.281.599.3377 ext.204 Fax +1.281.599.7734

# ■Asia-Pacific

# Hanwha Power Systems (Shanghai)

200233 20/F, New Caohejing International Business Center A, No391, Guiping Road, Shanghai, China Tel +86.21.5427.1155 Fax +86.21.5423.5122

# Tianjin Office

300385, 2nd Floor, No.2 Warehouse, No.16, Weier Road, Microelectronics Industrial Zone, Xiging District, Tianjin, China

# Hanwha Power Systems Vietnam

6F, Star Tower, Cau Giay new urban area, Duong Dinh Nghe Street, Yen Hoa Ward, Cau Giay District, Hanoi, Vietnam Tel +84.24.3201.2450

## **■**Europe

# Hanwha Power Systems - Milan

Via de Vizzi 93/95, Cinisello Balsamo 20092, Milan, Italy Tel +39.02.8410.2193

# ■ CIS

5F, Bolshaya Serpukhovskaya Str., 7., Moscow, Russia 115191 Tel +7.499.750.1733

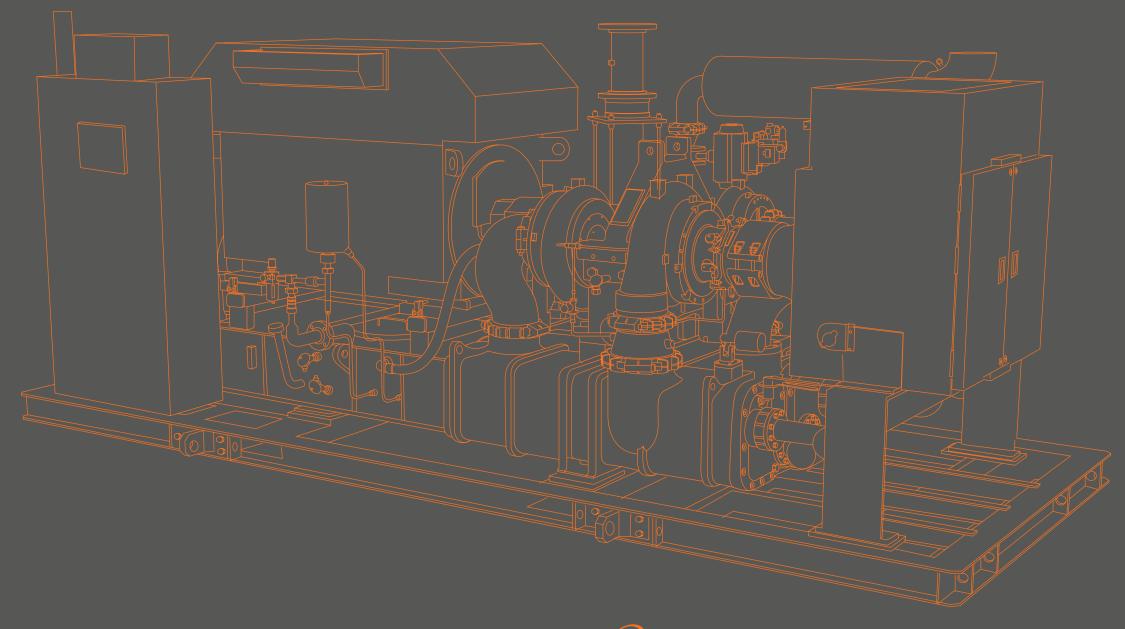
Hanwha Power Systems Service Middle East

PO BOX 33586, Plot #35-WR43, ICAD 3 Musaffah South, Abu Dhabi, UAE Tel +971.2.627.01<u>5</u>1 Fax +971.2.627.0152



# OIL-FREE CENTRIFUGAL AIR COMPRESSOR

# SM/SM100 SERIES







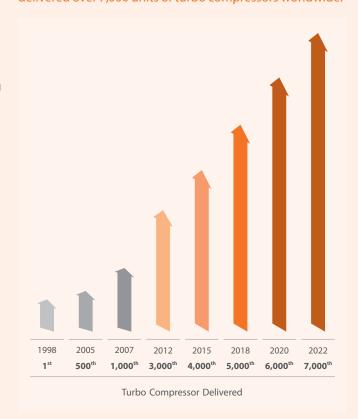
# **History**

Based on over 40 years of accumulated experience in precision machine industry from Gas Turbine to Compressor Business, Hanwha Power Systems has been chosen by more than 1,500 customers worldwide.

- 1977 · Company Established (Samsung Techwin) in Samsung Group
- 1979 · Overhaul and Repair of Aircraft Gas Turbine Engines
- 1992 · Started Developing Industrial Gas Turbine
- 1997 · First model of Turbo Compressor Introduced
- 2011 · Penetrated into Gas Compressor Market
- 2013 · SA3100, the World's Largest Capacity of Air Cooled Compressor, Introduced
   · IS08573-1 (Class 0) Certified
- 2014 Contract to Supply the World 1st Integrally Geared Centrifugal Compressor for Offshore VRU Application 2015
- 2015 · New Beginning in Hanwha group as "Hanwha Techwin"
- Penetrated into the Offshore Market with Turbo Air & Gas Compressors
   Launched Long-term Aftermarket Service Program
- 2016 · Saudi Aramco Approved Vendor registered
- (AP1617 Process Compressor & Blower)
- 2017 · MOU Signed with KEPCO to Jointly Develop Oxy-Fuel Gas Turbine Technology
  - · New Beginning as "Hanwha Power Systems"
- 2018 · Launched Turbo Expander Generator (TEG), an Environment friendly Energy Solution
   Hydrogen Compressor Packager Agreement with PDC
- 2019 · Authorized Service Center Agreement (for Korean market) with Baker
  - ADNOC(Abu Dhabi National Oil Company) Approved Service Vendor Registered
- **2020** Contract to supply a hydrogen refueling system for a Korea Gas Corporation(KOGAS) energy complex
- 2021 · Achieved sCO<sub>2</sub> engine US DOE national project goal
- 2022 Changed the holding company to 'Hanwha Power Systems Holdings Corp.', a subsidiary of Hanwha Impact
  - · Awarded Global R&D 100 for sCO<sub>2</sub> Engine Development for the first time · Entering the Ethylene Compressor and CO<sub>2</sub> Compressor Market

Hanwha Power Systems is one of the fastest growing solution providers in its industry since 1997.

During the last two decades Hanwha Power Systems delivered over 7,000 units of turbo compressors worldwide.



# **Industries & Applications**



# **Upstream & Offshore**

- Flash Gas, LP, MP
- Vapor Recovery / Instrument Air



## Refinery

- Make-up, Recycle, Booster (H<sub>2</sub>, Wet)
- Sulfur Recovery / Process Air / Instrument Air



# Boil off gas (Terminal, LNG Plant)

- High Pressure (Terminal)
- Low / High duty (LNGC, LNG FPSO)



# **Power Generation**

- Fuel Gas Booster / N<sub>2</sub> booster (IGCC)
- Syngas / Instrument Air



# Air Separation

- ullet Main Air/Booster Air or  $N_2$
- Cryogenic Expansion



# Fertilizer / Gas Processing

- Process Air / Process Gas (NG, NH<sub>3</sub>, CO<sub>2</sub>)
- N2 Booster / Instrument Air / NGL



## Petro-chemical

- High Pressure (Terminal)
- Refrigeration (Propane, Propylene)
- PTA / Boil off gas / Process Air / Instrument Air



# **Environment & Energy Saving**

- Aeration for wastewater treatmentPneumatic conveying materials
- Friedinatic Conveying materials
- Mechanical vapor recompression

# Way to ease your mind

Excellent solution and thorough service will guarantee customer's peace of mind

**Dependable SM/SM100 Series** 





# **Stable Operation**

- · Complying with global industry standards as ISO9001, API672 and customer specific requirements
- 100% Oil—Free compressed air without any contamination: ISO 8573-1 Class 0 certification

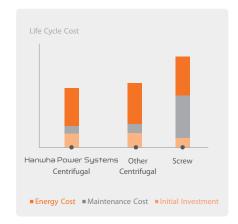


- \* ISO 8573-1 specifies purity classes of compressed air with respect to particles, water and oil independent of the location in the compressed air system at which the air is specified or measured
- Using three-dimensional design system to eliminate potential design flaws in the design phase
- Thorough quality control system to reduce any risk exposure
- The fastest growing in the industry since 1997
- Certified by major players in various industries in the Middle East, Europe, Americas, etc.



# **Budget Savings**

- High efficiency oriented components and low maintenance design will provide customers with lower life—cycle cost
- Flexible IGV adjusting the flow rate in accordance with the fluctuation of air consumption to reduce energy consumption up to 7%
- Wear resistance materials as stainless steel for minimizing abrasion and corrosion
- Precise 5—Axis machined impeller and long life guaranteed oil and gas seals
- -Simple and no wearing structure leads minimized maintenance effort and cost
   Energy saving analysis to diagnose current status and find the root cause of
- Energy saving analysis to diagnose current status and find the root cause of energy waste can minimize the unnecessary cost and keep customers' profit high





# **Risk Minimization**

- Preventive maintenance program provides a guideline or an actual check service for keeping customer's equipment healthy
- Remote Monitoring System does daily check of customer's equipment, and provides prompt alarm / notification service once any problem happens
- RUSH112 service and wide range of service network minimizes downtime when emergency situation occurs

Key Technical Feature

O4

SM/SM100 Series • 05

# Optimized design to maximize customer benefit

Low maintenance and highly efficient design play a key role to maximize customer profit



# **Energy Saving Inlet Guide Vane**

- Precise control of air flow by efficient inlet air control
- Reduction of power consumption through partial load control
- · Low pressure loss with airfoil profiled vanes



## **Durable Coolers**

- Water-in-tube inter & aftercooler bundles allow simple maintenance and easy cleaning
- Corrosion / erosion resistant material applied for protecting damage of other components
- · Minimizing pressure drop by optimized airflow



# Simple & Neat Package

- Complete full package for plug & run provides easy and low-cost installation
- Full enclosure is applicable for clean appearance and quiet operation which creates a comfortable work environment (Low noise with sound enclosure)
- Minimizing maintenance cost by simple structure



# **Leak-Free Lubrication System**

- Minimum air leakage reduces losses and increases overall efficiency
- Leakproof gearbox prevents impurities from entering the process
- Complete lubrication system package (Including Oil reservoir, Auxiliary oil pump, Oil heater, Oil demister)



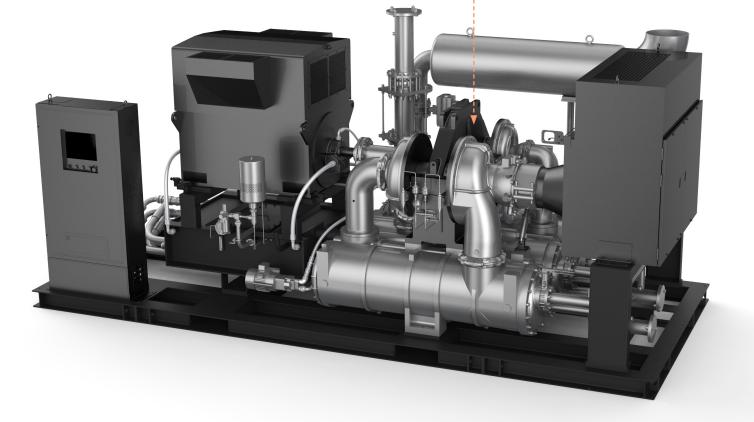
# **Maintenance Friendly Gearbox**

- Easy maintenance by horizontally split structure
- Minimum cost for inspection and maintenance



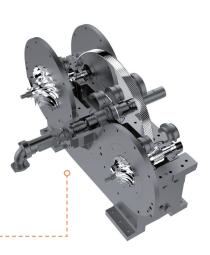
# **Highly Efficient Main Drive Motor**

- Highly efficient package saves energy
- Custom motors are available reflecting client requirements (option)



# **Concentrating on efficiency with reliability**

Core Unit is the heart of SM Series to achieve high efficiency and reliability by strictly selected optimized components and simple design





# State-of-the-art 5-Axis Machined Impeller

- Precisely balanced and designed for stability and high efficiency
- Wide operational flexibility with turndown ratio of 30-40%
- 115% over-speed spin test to guarantee reliability
- SUS impellers for extended life cycle with low vibration and low noise



# Long Life Thrust Bearing

- Tilting pad journal bearings applied on pinion gears offer reliable operation and almost permanent life without replacement
- Low friction loss sleeve journal and taper landed thrust bearings are applied on bull gear



# **Precise Bull Gear and Pinions**

- High precision gear system provides long-life time, low vibration and low noise
- Taper land bearings effectively support axial loads delivered from pinion gears that improve stability of rotation and efficiency
- Easy inspection of gear system without stage disassembly



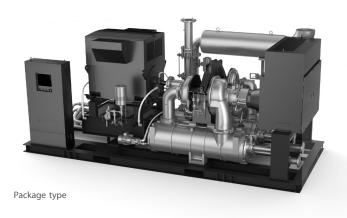
# Leak-Free Oil & Gas Seals

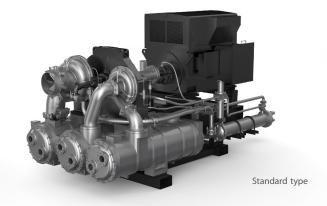
- Supplies 100% oil-free air in accordance with ISO8573-1 class zero for minimizing loss from downtime
- 4 stages of sealing which satisfies API specification
- Split structure for easy check and maintenance

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Model			SM3000	SM4000	SM5000	SM6000		
Flour Posts	m³/hr		3,300 - 5,300	5,300 - 8,400	8,400 - 15,000	15,000 - 21,000		
Flow Rate	CFM		1,950 - 3,100	3,100 - 4,950	4,950 - 8,850	8,850 - 12,400		
B	kW		210 - 680	310 - 1,010	490 - 1,540	780 - 2,350		
Power	HP		282 - 913	410 - 1,350	660 - 1,800	1,050 - 3,150		
Disabayaa Dyassaya	bar A		3.5 - 18					
Discharge Pressure	Ps	i A	50 - 265					
Dimension (L×W×H) *Dimension and weight are subject to change.	mm	Р	4,750 x 2,100 x 2,500	5,100 x 2,250 x 2,500	5,450 x 2,250 x 2,500	6,200 x 2,300 x 2,550		
		S	3,150 x 1,980 x 2,100	3,780 x 2,080 x 2,130	3,960 x 2,100 x 2,350	4,480 x 2,220 x 2,520		
	inch	Р	187 x 83 x 98	201 x 89 x 98	215 x 89 x 98	244 x 91 x 100		
		S	124 x 78 x 83	149 x 82 x 84	156 x 83 x 93	176 x 87 x 99		
Weight	l.e.	Р	8,700	10,250	12,950	17,550		
	kg	S	7,050	8,400	10,900	15,250		

P Package type S Standard type





# **Scope of Supply**

Air intake filter ✓ ✓ Inlet guide vanes Blow off valve Check valve and expansion joint

Complete lubrication system

Aftercooler

✓ ✓ Drain traps on all coolers

✓ ✓ Main motor ✓ ✓ PLC control system **✓ ✓** Base frame

Cooling water manifold Sound enclosure

Dual oil filter Block valve Companion flange P Package type S Standard type 

MODBUS / PROFIBUS Interface Motor winding / bearing protection

Hot air piping

**Monitoring System** 

Provides convenient operation and accurate control

**Customer Oriented Monitoring System** 



# **High-resolution Color LCD Touch Screen Panel**

• Touch screen size: 7.0"Wide or 10.2"Wide

• Resolution / Color: WVGA 800 x 480 / 65k Color



# **Reliable and Stable Control System**

• Conforms to EMC international standard during in operation: CE, RE, CS, RS, ESD, Surge, Burst (CISPR 11 Class A, IEC 61000-4)



# **User Friendly Interface with Improved Operability and Legibility**

- Conversion to ICON / animation of main information as operation / stop, valve status etc.
- Quickly and easily switchable screen by navigation bar

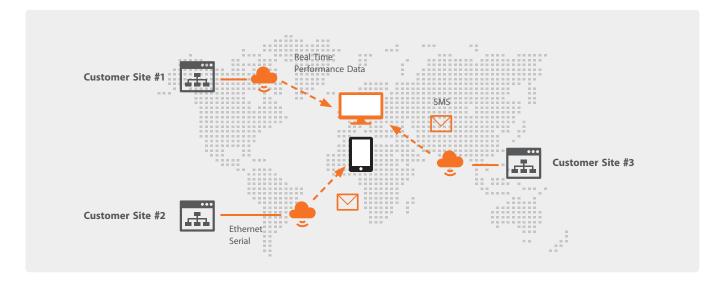


# **Automatic Control**

- Optimization of surge control margin : High turndown ratio through minimizing surge margin
- Precise pressure control in overall operation range
- Local / Remote control function
- Self check and automatic resolution logic against errors







- Real-time monitoring by PC and smartphone
- Warning and trouble shooting message transferred once alarm or shutdown occurs

• Compressor remote management and energy saving solution

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SM100 series focuses on accomplishing enhanced performance and efficiency to satisfy customers particularly seek performancecentered products.

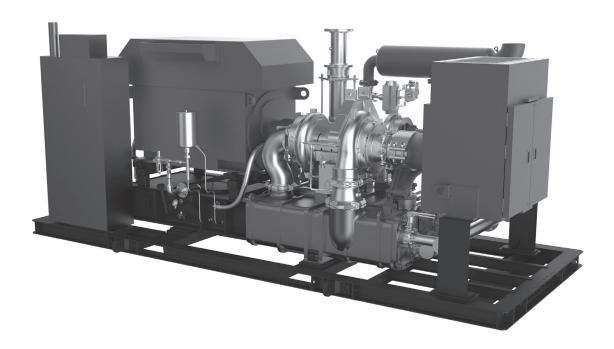
# Flexible packages according to your needs

- Packaged plug & play type for easy installation
- Standard type without base frame, silencer, cooling water manifold and enclosure
- Silencer and cooling water manifold can be added as anoption



# **Advanced efficiency and performance** through design modification

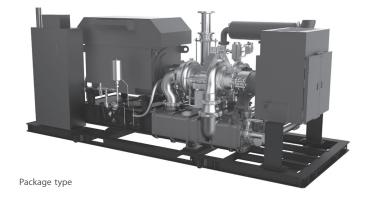
- Thrust collar applied to enhance operation reliability and mechanical efficiency by reducing mechanical loss and oil consumption
- · Labyrinth seal of non-contacting type minimizes mechanical loss and needs of replacement
- Reduced distance between shafts to minimize oil mist friction and mechanical loss for improved performance and isothermal efficiency

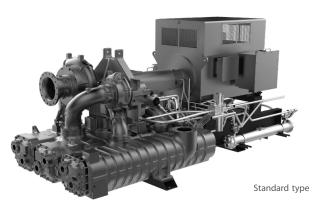


# **Specification**

Model			SM3100	SM4100	SM5100	SM6100	SM7100
Flow Rate	m³	/hr	3,300 - 5,500	5,500 - 9,000	9,000 - 15,000	15,000 - 24,500	24,500 - 32,000
Flow Rate	CF	M	1,950 - 3,250	3,250 - 5,300	5,300 - 8,850	8,850 - 14,400	14,400 - 18,800
Danner	k'	W	200 - 580	300 - 930 500 - 1,500		800 - 2,500	1,000 - 3,100
Power	Н	IP	270 - 780	400 - 1,200	670 - 2,010	1,070 - 3,350	1,340 - 4,155
Discharge Pressure	Bar A			3.5 - 11.4			
	Psi A			50 - 165			
<b>Dimension (L×W×H)</b> *Dimension and weight are subject to change.		Р	5,250 x 2,250 x 2,500	5,500 x 2,250 x 2,500	6,250 x 2,250 x 2,550	7,100 x 2,250 x 2,550	-
	mm	S	3,210 x 2,150 x 1,920	3,800 x 2,300 x 2,050	4,750 x 2,490 x 2,130	5,290 x 2,400 x 2,420	5,700 x 2,800 x 2,950
	inch	Р	207 x 89 x 98	217 x 89 x 98	246 x 89 x 100	244 x 89 x 100	-
		S	126 x 85 x 76	150 x 91 x 81	187 x 98 x 84	208 x 95 x 95	224 x 110 x 106
Weight	V =-	Р	8,600	9,500	13,150	17,900	-
	Kg	S	6,900	7,500	10,300	14,450	20,500

P Package type S Standard type





# **Scope of Supply**

Air intake filter

✓ Inlet guide vanes ☑ Blow off Valve

Silencer Check valve and expansion joint ✓ ✓ Complete lubrication system

✓ ✓ Aftercooler

✓ ✓ Drain traps on all coolers

✓ PLC control system

**✓ X** Base Frame ✓ ■ Cooling water manifold

Sound Enclosure Dual oil filter Block Valve

Companion Flange

Auto trap MODBUS / PROFIBUS Interface Motor winding / bearing protection

P Package type S Standard type ✓ Standard • Options X Not applicable

Hanwha Power Systems Hanwha Power Systems 10

SM2100 applied by new technology of Hanwha Power Systems, is a best—fit product for customers who need low flow compressors with high efficiency.



# Customized options based on your needs

- Available to provide customized solutions from standard type for extendability to packaged plug & play type for easy installation according to your selection of options
- Base frame, cooling water manifold and enclosure can be added as an option.



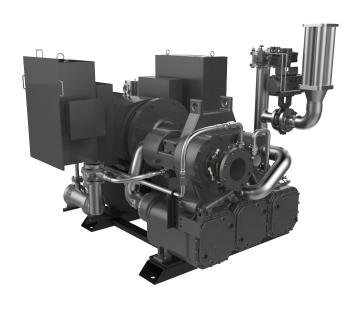
# Easy maintenance and superior standard features

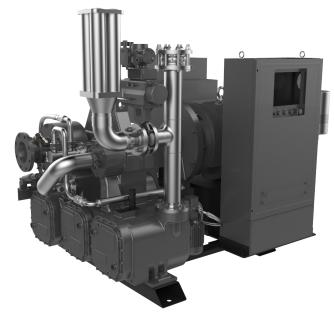
- Tilting pad journal bearings applied on pinion gears offer reliable operation and long life cycle.
   (Depending on the conditions of usage, the only bearings may need to be replaced.)
- Compact design for minimal foot print
- Standard features include three stage vibration probes, an oil heater, and a vacuum gauge in an oil tank,



# Advanced efficiency and performance for low flow compressor

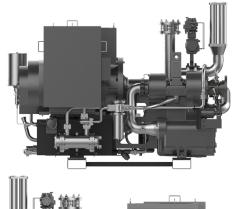
- Sealing system with 4 stages which satisfies API specification to minimize gas leaks
- Highly efficient inlet guide vanes to improve the performance of compressor at part load and to reduce power consumption
- State-of-the-art 5-axis machined impeller for stability and high efficiency

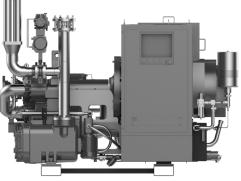




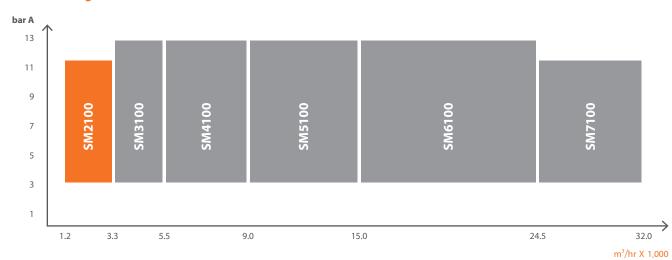
# **Specification**

Flow Rate –	m³/hr	1,200 - 3,300	
riow kate	CEM		
	CFM	700 - 1,950	
Power -	kW	150 - 335	
Power	HP	200 - 450	
Disabarra Brassura	bar A	3.5 - 11.4	
Discharge Pressure –	psi A	50 - 165	
Dimension (LaWall)	mm	2,360 x 1,660 x 1,770	
Dimension (L×W×H)	inch	93 x 65.4 x 70	
Weinha	kg	3,700	
Weight	lb	8,160	





# **Product Range**



# Scope of Supply

- ✓ Inlet guide vanes
- ✓ Blow off valve and silencer
- ✓ Discharge check valve
- ✓ Complete lubrication system
- Aftercooler
- ✓ Drain ports with ball valves on all coolers
- Main motor
- ✓ Motor winding / bearing protection
- ✓ PLC control system
- Air intake filter
- Base frame
- Cooling water manifold
- Sound enclosure (available with base frame)Dual oil filter
- Companion flange
- Auto trap

MODBUS / PROFIBUS Interface

✓ Standard

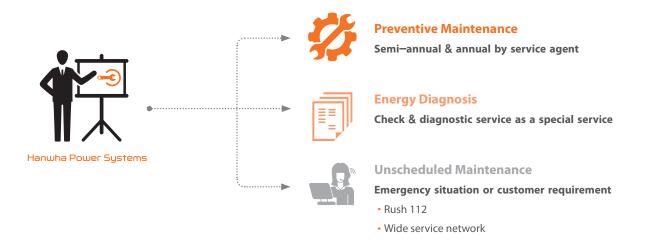
Options

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Smart Care

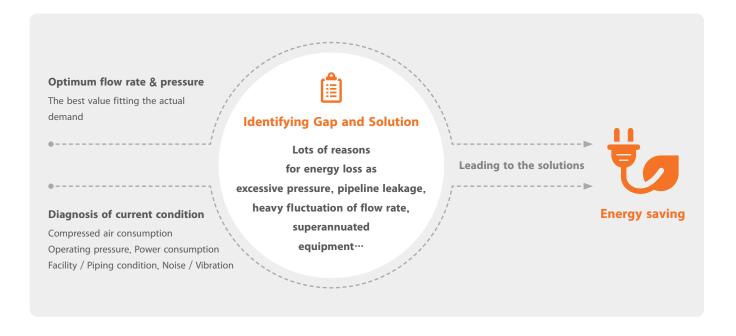
SM/SM100 Series • 13

Hanwha Power Systems provides total care service, called Smart Care, ranging from current equipment diagnosis to urgent repair service to get rid of customer risks. This prevents unnecessary energy loss and minimizes downtime that may occur.



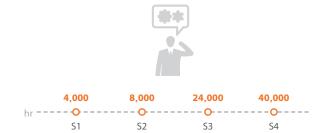
# **Energy Diagnosis**

Operators expect equipment to run in an optimized mode. In many cases, however, it is hard to notice small changes leading to inefficiencies in it's operation. Hanwha Power Systems provides diagnosis service inspecting if current equipment is being operated properly and efficiently. Through this Service, customers can learn which part causes energy loss and how to improve the efficiency. Ultimately customers minimize waste and maximize profitability.



# **Preventive Maintenance program**

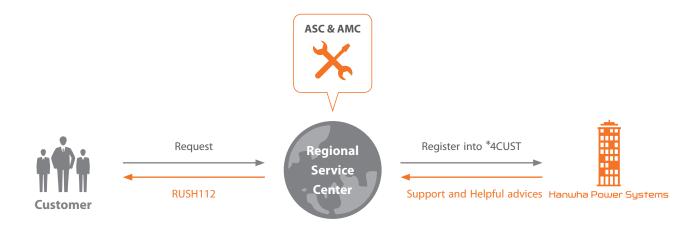
To prevent malfunction during operation, Hanwha Power Systems provides 4 programs by operating time and specific programs are customized per each customer's requirements. This program will enable customer equipment running stably without any problem so that customers can minimize downtime, low life cycle cost through saving additional trouble shooting cost.



# **Rush 112 Worldwide**

Hanwha Power Systems is willing to provide immediate service to customers worldwide based on RUSH 112 philosophy.





- \* 4CUST: Customer-centric 4C oriented system (4C: Consumer, Cost, Convenience, Communication)
- \* ASC: Authorized Service Center

Hanwha Power Systems
Hanwha Power Systems

<sup>\*</sup> AMC : Authorized Maintenance Center

# Introduction to Hanwha Group

# Hanwha Businesses

a FORTUNE Global 500 Company

70 years of business experience with 616 global networks

2021 Total assets of \$225billion and total sales of \$69billion



# Aerospace

Hanwha Corporation

Hanwha Aerospace

Hanwha Systems Hanwha Vision

Hanwha Precision Machinery

# **Energy & Materials**

Hanwha Solutions

Hanwha Impact

Hanwha Power Systems

YEOCHUN NCC

Hanwha Life

Hanwha Energy

Hanwha Asset Management Hanwha Investment & Securities

Hanwha Total Energies Petrochemical

Hanwha Life Financial Services

Finance

Hanwha General Insurance

Hanwha Savings Bank

Carrot General Insurance

# **Retail & Services**

Hanwha Hotels & Resorts

Hanwha Solutions Galleria Division

Hanwha Solutions Insight Division

Hanwha Connect

# **Global Network**

**616** Global Networks (December 2021)

Bremen Cerritos Chicago Forest Franklin Hawaii Irvine Monroe New York Opelika Pontiac Saipan Shelby Teaneck London Vancouver

Budapest Chertsey Dietfurt Eschborn Frýdek-Místek Istanbul London

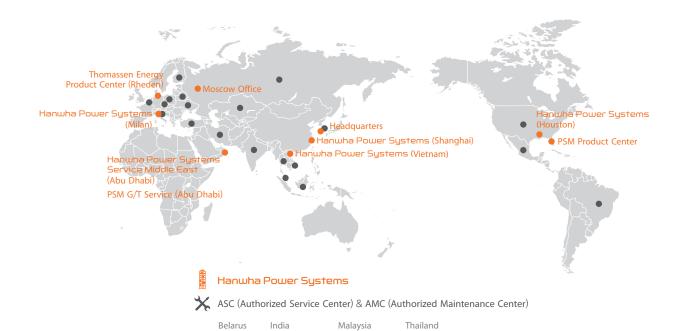
Al Khobar Almaty Baghdad Bismayah City Doha Dubai Kuwait City





# **Wide Service Network**

Provides prompt service for customers around the world, Hanwha Power Systems has built a large number of centers globally. Customers can ask for service at anytime through those centers and get solutions in time.



Netherland

China

Czech

Finland

Turkey Ukraine

USA

Vietnam